REV: 02 DATE: 08 MAY 2020

# **LARSSÖN®**

## Larssön STEEL EPOXY



### **4 Min EPOXY ADHESIVE**

#### **DESCRIPTION:**

LARSSÖN STEEL EPOXY is extra fast, extra strong, hardens and bonds. Is steam, heat, water, acid and alkaline resistant. Has a thousand of uses: industrial, automotive, marine and household. Works on: aluminum, bronze, steel, brass, ceramics, porcelain, plastic, wood, concrete and more.

#### **FEATURES:**

- •Easy to use, one to one mixing ratio
- Setting in 4 minutes
- •Strong bonding strength!
- •Steam and heat resistance
- •Water, solvent, acid and alkaline resistance
- Non-shrinkage

#### temperati

Will cure in approximately 3 - 5 minutes under room temperature.

#### **SPECIFICATION:**

**CURING TIME:** 

FORM LIQUID. COLOUR BLACK (RESIN)

WHITE (HARDENER)

ODOUR CHARACTERISTIC ODOUR.

 $\begin{array}{lll} \text{SPECIFIC} & 1.70 \pm 0.10 \text{ (RESIN)} \\ \text{GRAVITY} & 1.60 \pm 0.10 \text{ (HARDENER)} \\ \text{VISCOSITY} & 40,000 - 80,000 \text{ CPS (RESIN)} \\ \end{array}$ 

70,000 - 110,000 CPS

(HARDENER)

HARDNESS, 80 MINIMUM

SHORE A

SERVICE -15°C TO 120°C

**TEMPERATURE** 

SHELF LIFE 24 MONTHS

#### **USES:**

A reparing material that has excellent adhesion to all metal alloys, casting impregnating and potting system, gap filling, fiberglass, wood, porcelain and masonry.
SUITABLE FOR WORKSHOP, PLANT MAINTENANCE GROUP IN PROCESSING PLANT, METAL-WORKING INDUSTRIES, AND MINING INDUSTRIES.

WE RECOMMEND PRELIMINARY COMPATIBILTY TESTS
PRIOR TO APPLICATION TO ACHIEVE DESIRABLE RESULTS

#### **NOT RECOMMENDED FOR:**

Not for: PE, PP AND PTFE.

#### **APPLICATION:**

- •Surface must be clean, dry and free from of dirt, grease, oil or water
- Apply equal amount of resin and hardener onto any discarded Surface and mix
- •Apply mixture to both surfaces before joining, low heat will accelerate hardering

\*Mixing ratio (by volume): 1 part Resin to 1 part Hardener.

#### **STORAGE:**

Material should be stored in a dry and cool place, between  $+5^{\circ}$ C TO  $+30^{\circ}$ C.

#### **CAUTION:**

- Avoid breathing vapors
- ·Skin corrosion or irritation
- •Wash hands thoroughly after handling
- •Toxic to aquatic life with long lasting effects o
- •Contaminated work clothing should not be allowed out of the workplace
- •Avoid release to the environment
- •Wear protective gloves, clothing, eyes and face protection
- •Store in a secure and well-ventilated place
- \* For severe cases get medical attention

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